



## Preparation, characterization and visible-light activity of carbon modified TiO<sub>2</sub> with two kinds of carbonaceous species

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### ABSTRACT

Visible-light responsive carbon modified TiO<sub>2</sub> was synthesized through simple precipitation of tetrabutyl titanate in proper amount of water. The as-synthesized catalyst was characterized by elemental analysis, N<sub>2</sub> adsorption–desorption analysis, X-ray powder diffraction (XRD), Raman spectroscopy, transmission electron microscopy (TEM), X-ray photoelectron spectroscopy (XPS), UV–vis diffuse reflectance spectra (DRS) and nuclear magnetic resonance (NMR). The results indicate that carbon modifies TiO<sub>2</sub> in two ways: doping as interstitial carbon in the crystal lattice and coating as graphite-like carbon on the surface. It is found that the interstitial carbon could narrow the band gap, and the graphite-like carbon could serve as sensitizer. The sensitization effect of graphite-like carbon is found to contribute greatly to the excellent photocatalytic performance of carbon modified TiO<sub>2</sub>. It has been found that 95.6% of MO was decolorized within 120 min and 92.7% of Cr(VI) was reduced within 90 min in the presence of phenol. The formation mechanism of the carbon modified TiO<sub>2</sub> has been discussed.

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### 1. Introduction

Semiconductor photocatalysis is one of the most promising technologies in providing clean hydrogen energy and removing recalcitrant organic pollutant [1–3]. Although hundreds of new compounds with diverse photocatalytic performance have been developed [4], titanium dioxide is still the most popular one due to its effectiveness, cheapness and chemical stability [5–7]. Thereby TiO<sub>2</sub> is especially suitable for the application in environmental remediation [1]. However, the main bottle neck for TiO<sub>2</sub> widespread adoption is that TiO<sub>2</sub> can only be activated by UV light (about 3–5% of solar light) because of its wide band gap. In order to conquer this problem, some strategies have been explored to extend the optical response into the visible region, e.g. metal doping [8], nonmetal doping [9–11], transition metal compound or dye sensitizing [12–15]. Since Asahi reported the visible-light photocatalytic activity of nitrogen-doped TiO<sub>2</sub> [9], doping TiO<sub>2</sub> with N, C, S, I and other nonmetal elements has become more and more attractive. However, there also remains disputation on the chemical

states of the doping species [16] and the origin of the visible-light driven photoactivity [17–19].

Carbon modified TiO<sub>2</sub> has always attracted much attention for its outstanding photocatalytic activity [20–34]. In fact there are three kinds of carbon modified TiO<sub>2</sub>. The first kind is carbon-doped TiO<sub>2</sub>, in which the carbon substitutes oxygen or titanium or presents as interstitial species in the lattice. A large number of approaches have been developed to obtain the carbon-doped TiO<sub>2</sub>: flame pyrolysis of Ti metal sheet [20], oxidative annealing of TiC powder [21] or oxidization of TiC at low temperature with nitric acid [22], hydrothermal treatment of amorphous TiO<sub>2</sub> with glucose [23], direct solution-phase carbonization using TiCl<sub>4</sub> and diethanolamine as precursors [24], nonhydrolytic sol–gel method followed by annealing [25], sol–gel auto-combustion method [26] and hydrolysis of TiCl<sub>4</sub> with tetrabutylammonium hydroxide followed by prolonged heating [27]. The second kind of carbon modified TiO<sub>2</sub> is carbon coated TiO<sub>2</sub>. Toyoda et al. reported a carbon-coated Ti<sub>n</sub>O<sub>2n-1</sub> by heat treatment of TiO<sub>2</sub> and poly(vinyl alcohol) in inert atmosphere [30]; Lettmann et al. reported a coke containing titanium dioxide via acid-catalyzed sol–gel process [31]; and Zhang et al. reported the surface hybridization of TiO<sub>2</sub> with graphite-like carbon layer through hydrothermal treatment of P25 TiO<sub>2</sub> with glucose followed by graphitization of the carbonaceous species [32]. The third kind of carbon modified TiO<sub>2</sub> is the TiO<sub>2</sub>

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loaded activated carbon. Enhanced photocatalytic performance is observed for the TiO<sub>2</sub> loaded activated carbon due to the improved adsorption [33,34]. However, this type of carbon modified TiO<sub>2</sub> cannot response to visible light.

Carbon elements in carbon-doped TiO<sub>2</sub> and carbon coated TiO<sub>2</sub> play different roles on the optical response properties. According to the density functional theory (DFT) calculation, substitutional (to O) or interstitial carbon of carbon-doped rutile or anatase TiO<sub>2</sub> introduces a series of localized occupied states in the band gap, contributing to the observed red shift of absorption edge [29]. However, the carbonaceous species on the surface of TiO<sub>2</sub> could act as photosensitizer [31] or promote the photogenerated charge separation by means of electron coupling of  $\pi$  states of graphite-like carbon and the conduction band states of TiO<sub>2</sub> [32].

Carbon modified TiO<sub>2</sub> possesses a wide optical absorption, covering a large part of solar spectrum; therefore it is promising in the solar energy utilization. Much effort should be exerted to develop facile approaches to synthesize efficient carbon modified TiO<sub>2</sub>. Herein we propose a new and simple method which is composed of hydrolysis and precipitation of tetrabutyl titanate in proper amount of water and subsequent calcination in presence of deficient oxygen. The carbon was found to exist both in the crystal lattice and on the surface, and the formation mechanism was also tentatively discussed.

## 2. Experimental

### 2.1. Sample preparation

Carbon modified TiO<sub>2</sub> samples were synthesized by a facile hydrolysis–precipitation–calcination approach. In a typical procedure, tetrabutyl titanate (Ti(OBu)<sub>4</sub>) (Shanghai Reagent Corporation) was dropwise added into deionized water under modest stir, and the molecular ratio of Ti to H<sub>2</sub>O is 1:20. Subsequently, the suspension solution was stirred for another 10 min to continue hydrolysis and polycondensation. A xerogel was obtained by drying the mixture under air at 80 °C. The grounded powder was put into a homemade apparatus and calcined in a muffle furnace. The homemade apparatus was composed of a 50 ml round bottom flask and a modified schlenk tube without a sidearm but a 2 mm hole. They were connected via ground glass joint, and during calcination samples were put in the bottom round flask. The temperature was raised up to 350 °C with a heating rate of 5 K/min and kept for one hour. A cleaning process involving four cycles of centrifugation/washing/re-dispersion in water was applied to the resulted powder. Finally the fine catalyst powder was achieved after dried and crushed. The sample prepared without calcination was named S0 and other catalysts were named in the form of S-*t* (*t* represents the calcination temperature). Degussa P25 has been tested as a comparison.

### 2.2. Characterization

X-ray diffraction analysis was carried out using a Rigaku D/Max-2200/PC X-ray diffractometer with Cu K $\alpha$  radiation at 40 kV and 20 mA, and the diffraction angle  $2\theta$  was scanned in 5–80° with step of 0.02°. The micrograph of the particles was observed by a high resolution-transmission electron microscopy (HRTEM, JEM100-CX JEOL). X-ray photoelectron spectroscopy measurements were performed on a RBD upgraded PHI-5000C ESCA system (Perkin Elmer), and Ar<sup>+</sup> ion beam with an accelerating voltage of 3 kV, a beam current of 10 mA and an etching time of 15 min was used to etch the sample. UV–vis diffuse reflectance spectra were recorded on a TU-1901 UV/vis spectrophotometer (Beijing purkinje general instrument Co., Ltd., China) and converted from reflection to

absorption by the Kubelka–Munk method. The specific surface area and pore size distribution were measured employing a Nova 100 (Quantachrome Instruments) with nitrogen as the adsorption gas. Fourier transform infrared spectroscopy (FTIR) was performed on an IR Prestige-21 system (Shimadzu Corporation, Japan). Raman spectra were measured with a LabRam-1B Raman microspectrometer at 632.8 nm (Horiba Jobin Yvon, France). The carbon element content was studied by a Dekai HCS-040G Carbon-Sulfur Analyzer (Dekai Instruments, China). <sup>13</sup>C MAS NMR spectra were acquired in a wide-bore Bruker Avance III 400 spectrometer at 9.4 T with a CP/MAS solid broadband probe head.

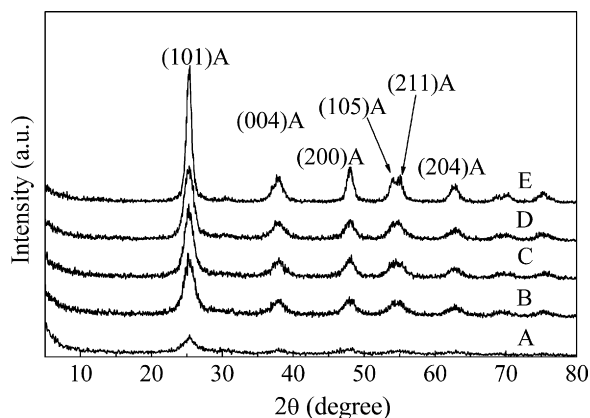
### 2.3. Photocatalytic activity

The optical system for the photocatalytic reaction consists a 1000 W xenon lamp and a cutoff filter ( $\lambda > 400$  nm or  $\lambda > 510$  nm). If there is no special illustration, most reactions were conducted under irradiation above 400 nm. The photocatalytic activity of the samples was evaluated by the degradation of methyl orange (MO) and the reduction of chromium(VI). In a typical test for MO degradation, 0.05 g catalyst was added into 50 ml MO solution (12 mg/l) to get a suspension, then the suspension was treated with ultrasonic for 5 min and stirred in dark for 15 min to reach a balance of adsorption and desorption. Then the light was switched on, and samples were taken, separated and analyzed at regular time intervals. The effect of adsorption over S350 was also studied under the same experiment condition but without irradiation. The concentration of MO was monitored with a UNICO UV-2102 spectrometer at 464 nm. The test for chromium(VI) reduction was carried out by mixing 0.025 g carbon modified TiO<sub>2</sub> with 50 ml aqueous solution containing 56.6 mg/l K<sub>2</sub>Cr<sub>2</sub>O<sub>7</sub> and 37.6 mg/l phenol. The initial pH of the suspension was adjusted by sulfuric acid to around 2.0. Then the suspension was treated and sampled following the same procedures as that of MO degradation. The concentration of Cr(VI) and phenol were analyzed by the spectrophotometric method of the diphenylcarbazide at 540 nm and 4-Aminoantipyrine at 510 nm, respectively. Stability tests for MO degradation have been carried out. The method was that 100 ml solution was used for test, and after every two hours reaction, the catalyst was transferred out from solution, dried in oven at 80 °C and then grounded for next cycle. In every cycle, the concentrations of catalyst and methyl orange were kept constant.

## 3. Results and discussion

### 3.1. Catalyst characterization

Fig. 1 shows the XRD patterns of the samples calcined at different temperatures. The presence of exclusive anatase phase of titanium dioxide can be observed (JCPDS, No. 21-1272) in all of these calcined samples. It should be underlined that anatase phase appears at as low temperature as 250 °C in our study, which is quite different from that of the previous report [35]. Normally anatase phase appears when the pure amorphous TiO<sub>2</sub> calcined at temperature higher than 350 °C, and often be accompanied by brookite. According to the result of elemental analysis, the carbon content in the S0 is about 5.00 wt.%. To determine the source of carbon in the sample, the <sup>13</sup>C NMR spectrum was measured (Fig. 2). The spectrum shows the signals of four carbons from 1-butanol (the hydrolysis product), which are at 62.9, 34.5, 18.7 and 12.9 ppm [36]. And the signals from 76.7 to 79.6 ppm come from the first carbon connecting with oxygen in the -Ti-(O-C<sub>4</sub>H<sub>9</sub>) group, which is 74.8 ppm for that of tetrabutyl titanate [36]. It suggests that in the amorphous xerogel there are considerable amount of adsorbed 1-butanol and tetrabutyl groups at the terminal of the titania network. Therefore

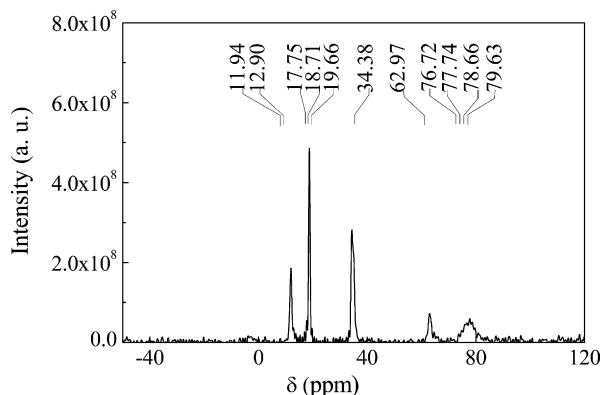


**Fig. 1.** XRD patterns of the carbon modified TiO<sub>2</sub> (a) S0, (b) S250, (c) S300, (d) S350 and (e) S450.

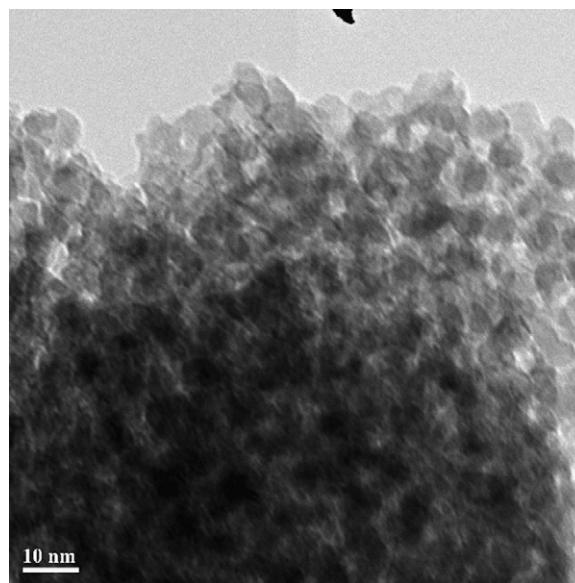
the presence of carbon species inhibits the formation of brookite [23].

The peak intensity increases and the width of the (101) plane diffraction peak becomes narrower as the calcination temperature increases. It suggests that the crystallinity is improved. The average particle sizes are calculated from the full widths at half-maximum of the (101) peak by applying the Scherrer equation (grain size,  $d = 0.9\lambda / (\beta \cos \theta)$ , where  $\lambda$  is the characteristic X-ray wavelength applied (0.1545 nm),  $\beta$  is the half width of the peak at the  $2\theta$  value and 0.9 is the apparatus constant). The average particle sizes of 5.4, 7.7, 9.7 and 16.9 nm are obtained for S250, S300, S350 and S450, respectively. It corresponds to the well-known results that the particle size grows up as calcination temperature increases [37].

The HRTEM image of the sample S350 is displayed in Fig. 3. The nano-crystallines with sizes of 10 nm agglomerate together, holding a microporous structure formed during the disordered accumulation. The size of the nano-crystalline is in consistent with the calculated value obtained from XRD patterns. The small size of TiO<sub>2</sub> nano-crystalline might be attributed to the presence of carbon inhibiting the enlargement of particles. In fact the carbon content in S350 is measured as 2.49 wt.% by the elemental analysis, and the value is even higher than the one estimated from XPS by Khan [20]. Moreover according to the <sup>13</sup>C NMR test there is no carbon signal observed in the sample, which excludes the C-H group existence. It can be sure that the soluble matter has been removed by the final washing process. Raman spectrum of S350 was tested to further investigate the carbon species. From Fig. 4, peaks at 144, 397, 518 and 639 cm<sup>-1</sup> are typical of anatase TiO<sub>2</sub> [38]. Two peaks around 1582 and 1100 cm<sup>-1</sup> indicate the existence of amorphous carbons with some degrees of graphitic ordering [39]. Therefore the



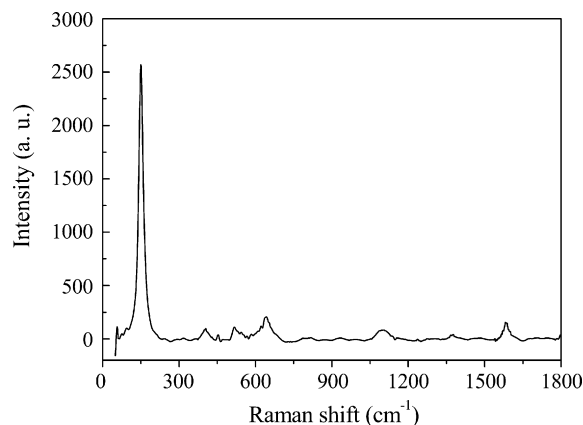
**Fig. 2.** <sup>13</sup>C NMR spectrum of the sample S0.



**Fig. 3.** TEM image of the carbon modified TiO<sub>2</sub> S350.

remained carbon on the surface of the crystalline must be present as a stable graphite-like carbonaceous species.

The XPS measurement was carried out to establish the chemical state of the elements in the sample S350. Ar<sup>+</sup> ion etching (S350<sub>Ar</sub>) was performed to investigate the difference between surface and bulk region. The XPS results are shown in Fig. 5. It displays that S350 only contain Ti, O and C with peaks around 458 eV (Ti 2p), 531 eV (O 1s) and 285 eV (C 1s), respectively. The binding energy of C 1s at 284.6 eV is used to calibrate all of the obtained data. Fig. 5a shows the high resolution C 1s core-level XPS spectra of the S350 and S350<sub>Ar</sub>. There are three peaks at 284.6, 285.6 and 288.6 eV in S350 and only two peaks at 284.6 and 286.6 eV in S350<sub>Ar</sub>. The peak at 284.6 eV can be assigned to the adventitious carbon contamination adsorbed on the ambient. The peak around 285.6 eV is ascribed to element carbon [40,41], which possesses the same binding energy as that of graphite intercalation compound. The disappearance of this peak in S350<sub>Ar</sub> suggests that the element carbon exists on the surface of the sample. Considering Raman results of the existing carbon with some degree of graphitic ordering, the surface element carbon could be attributed to a kind of graphite-like structure carbon. The peak at 288.6 eV can be attributed to carbonate species, the same as many reports of cation C<sup>4+</sup>-doped TiO<sub>2</sub> [22,26]. Normally there are two different kinds of doped carbons in the reference work. The one is the anion-doped carbon which was regarded as



**Fig. 4.** Raman spectra of carbon modified TiO<sub>2</sub> S350.

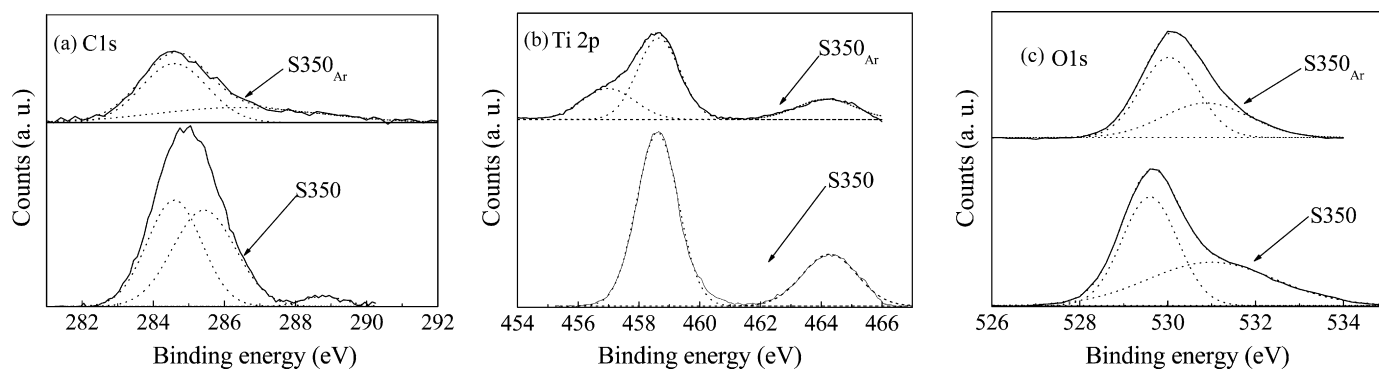


Fig. 5. XPS spectra for carbon modified TiO<sub>2</sub> S350 and S350<sub>Ar</sub>: (a) C 1s, (b) Ti 2p and (c) O 2p.

substitutional carbon for oxygen with the XPS peaks at 281–282 eV. The other one is the cation-doped carbon which was regarded as carbonate matters with the XPS peaks at 288–289 eV. By theoretic calculation, Kamisaka et al. [42] proposed that the carbonate doping matter is formed from the substitute carbon for Ti. Another calculation by Di Valentin [29] confirmed that the substitution for Ti would induce strong distortion. In our opinion, the substitute for Ti is impossible due to the big difference of ionic radius of C<sup>4+</sup> and Ti<sup>4+</sup>, 0.16 and 0.68, respectively. In this work the peak at 288.6 eV is completely removed by Ar<sup>+</sup> ion etching, indicating that the carbonate species only exist on the surface. However, a new peak emerging at 286.6 eV in S350<sub>Ar</sub> suggests the existence of C–O bond [37] in bulk region of S350, which could originate from either substitutional (to Ti) carbon or interstitial carbon. The lower binding energy than that of carbonate species suggests a lower valence of the carbon, which might be surrounded by both oxygen and titanium atoms. Therefore it is more proper to attribute the doped carbon to the interstitial one.

The XPS spectra of Ti 2p and O 1s regions are shown in Fig. 5b and c. The peaks around 458.5 and 464.2 eV are ascribed to Ti 2p<sub>3/2</sub> and Ti 2p<sub>1/2</sub> of TiO<sub>2</sub> (Fig. 5b) [43], respectively. The absence of peaks at binding energy lower than 458.1 eV [26] suggests that titanium exists only as Ti<sup>4+</sup>. However, the additional peak at 457.04 eV of S350<sub>Ar</sub> shows the existence of Ti<sup>3+</sup> in the bulk region [44]. In addition, O 1s peaks corresponding to the lattice oxygen of TiO<sub>2</sub> are located at 529.74 and 530.09 eV for S350 and S350<sub>Ar</sub>, respectively. It shifts positively after Ar<sup>+</sup> ion etching. This can be understood by the fact that sputtering with Ar<sup>+</sup> ion can partially reduce Ti<sup>4+</sup> to Ti<sup>3+</sup> and Ti<sup>2+</sup> and lead to the shift of the O 1s peak to a higher binding energy [45–47].

FTIR spectra of the samples are shown in Fig. 6. In all of these samples, a broad band between 3000 and 3600 cm<sup>-1</sup>, centering about 3421 cm<sup>-1</sup> which is ascribed to the O–H stretching vibrations of surface hydroxyl groups and molecularly adsorbed water can be observed [48]. The band around 1620 cm<sup>-1</sup> is another support for the H–O–H bending vibrations of the molecularly adsorbed water [49]. The absence of characteristic bands of tetrabutyl titanium below 1126 cm<sup>-1</sup> indicates the disappearance of such groups as Ti–O–C [50]. However, there are many disordered spikes from 1400 to 1900 cm<sup>-1</sup>, which always relate to the graphite-like matter in the carbonization process, which has also been proved by XPS and Raman analysis.

The colors of samples S250, S300 and S350 are gray; however, the sample S450 is almost white. Their optical properties were measured by the UV–vis diffuse reflectance spectra, and the results are displayed in Fig. 7. The indirect band-gap energies of the particles are estimated from the intercept of the tangent in the plots of (αhν)<sup>1/2</sup> versus photon energy (hν). And the resulted band-gap energies are 3.23, 2.60, 2.72, 3.06 and 3.16 eV for S0, S250, S300, S350 and S450, respectively. It can be inferred that the C 2p

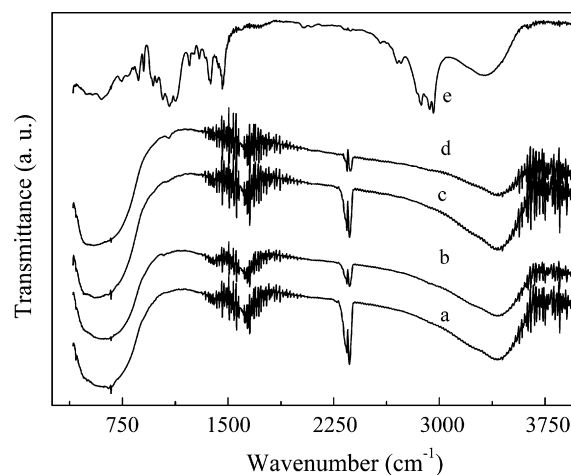


Fig. 6. FTIR spectra for carbon modified TiO<sub>2</sub> (a) S250, (b) S300, (c) S350, (d) S450 and (e) tetrabutyl titanium.

from the interstitial carbon could hybridize with O 2p to form an upshift valence band and then narrow the band gap [51]. In addition, the long tracks below the band-gap energies of S250, S300 and S350 indicate that the absorbance extends to the wavelength even larger than 600 nm. These track absorptions are caused by the surface graphite-like carbon, but the narrower band-gap energies are attributed to the doped carbon in the lattice. Moreover, with increase of the calcination temperature, the track absorptions decrease and the band-gap energies enlarge. It indicates that at higher temperature surface graphite-like carbon can be oxidized,

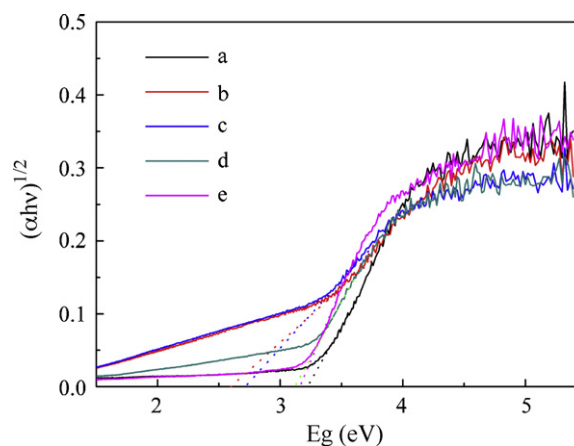
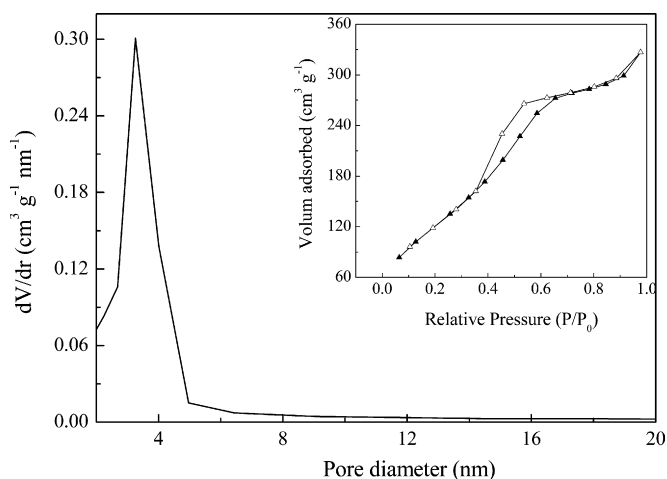


Fig. 7. UV–vis diffuse reflectance spectra for carbon modified TiO<sub>2</sub>: (a) S0, (b) S250, (c) S300, (d) S350 and (e) S450.





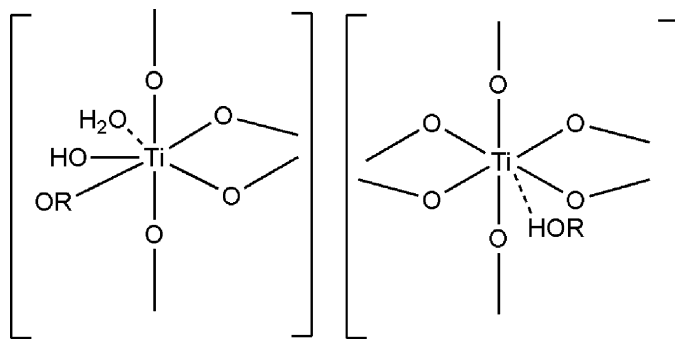
**Fig. 8.** BJH pore size distribution plots and N<sub>2</sub> adsorption-desorption isotherms (insert) of carbon modified TiO<sub>2</sub> S350.

and the doped carbon can also be driven out by the presence of oxygen.

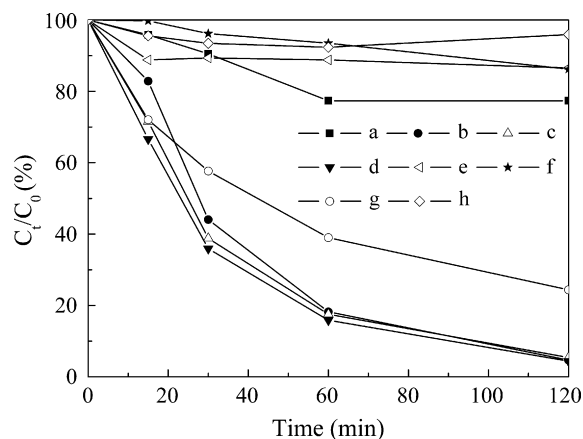
Fig. 8 shows the pore size distribution curve of S350 calculated from the desorption branch of the nitrogen isotherm by the Barrett-Joyner-Halenda (BJH) method, and the corresponding nitrogen adsorption-desorption isotherms are shown in the illustration inset. The sample exhibits a Type IV adsorption isotherm with a H<sub>2</sub> hysteresis loop, which demonstrates a diffusion bottleneck, possibly caused by nonuniform pore size. The pore size distribution shows a narrow pore size range of 2.0–6.0 nm and centres around 3.3 nm. The BET specific surface area of S350 was 481 m<sup>2</sup>/g. The relatively large surface area is favorable for an excellent photocatalytic performance.

### 3.2. Formation mechanism of carbon modified TiO<sub>2</sub>

The process of hydrolysis and polycondensation of titanate has been discussed extensively [52–54]. The discussion is based on a presumption that the titanium containing precursor is hydrolyzed completely without any carbonaceous species residues in the polycondensed network. However, according to our NMR observation, there are considerable amount of ester bonds connected carbon in the sample S0 and a lot of surface adsorbed 1-butanol. The signals of the first carbon connecting with oxygen in the -Ti-(O-C<sub>4</sub>H<sub>9</sub>) group show slight shifts (Fig. 2), and it could be inferred that this might be caused by Ti–O–Ti network. The adsorption of 1-butanol performs a strong action similar to that of the surface adsorbed water, and a large amount of hydrogen bonds exist in the structure. Therefore the rapid precipitation process when titanium alkoxides add into water can be described as followed. The titanium

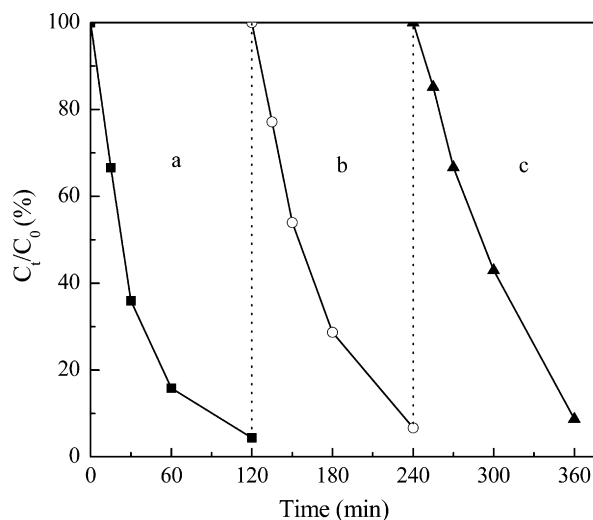
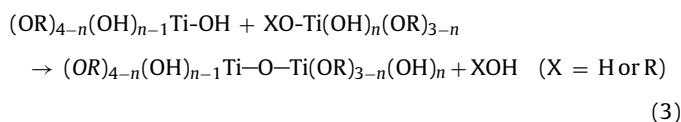
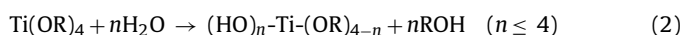


**Scheme 1.** Unit structure with carbon species in the sample S0.



**Fig. 9.** Degradation of methyl orange with photocatalyst (a) S0, (b) S250, (c) S300, (d) S350, (e) S450 and (f) P25 under irradiation above 400 nm; (g) S350 under irradiation above 510 nm and (h) adsorption of MO by S350 without irradiation (1 g/l of catalyst, 12 mg/l of methyl orange).

alkoxides, Ti(OR)<sub>4</sub> (R = alkyl group), hydrolyze with water to form hydroxyl ester and alcohol (Eqs. (1) and (2)). The unstable hydroxyl esters undergo dehydrative or dealcoholic polycondensation to form Ti–O–Ti bond, and develop into three-dimensional network structure following Eq. (3). It should be noted that the hydrolysis and polycondensation are very fast and proceed simultaneously. Finally amorphous TiO<sub>2</sub> precipitation is obtained accompanied with the ending of particle growth. The unit structures with a terminal alkoxy group and an adsorbed alcohol are depicted in Scheme 1. When the precipitation is calcined under oxygen-poor condition, the carbonaceous species in the network can be easily incorporated into the TiO<sub>2</sub> crystal lattice to form interstitial carbonaceous species, or form graphite-like carbon on surface connecting closely with the TiO<sub>2</sub> lattice via a carbonization process.



**Fig. 10.** Photoactivity stability test of S350 in decolorizing methyl orange: (a) first run, (b) second run, (c) third run (irradiation above 400 nm, 1 g/l catalyst, 12 mg/l methyl orange).

**Table 1**  
Results on Cr(VI) reduction<sup>a</sup>.

Reaction conditions	Irradiation <sup>b</sup> , S350 <sup>c</sup> , phenol <sup>d</sup>	Irradiation <sup>b</sup> , phenol <sup>d</sup>	S350 <sup>c</sup> , phenol <sup>d</sup>	Irradiation <sup>b</sup> , S350 <sup>c</sup>
Cr(VI) reduction efficiency after 90 min reaction (%)	92.7	0	0	45.7
$k_{obs}$ (min <sup>-1</sup> )	0.028	0	0	0.009

<sup>a</sup> Cr(VI) concentration = 20 mg/l.

<sup>b</sup> Irradiation with  $\lambda > 400$  nm.

<sup>c</sup> Catalyst amount = 0.5 g/l.

<sup>d</sup> Phenol concentration = 37.6 mg/l.

### 3.3. Photocatalytic activity

Fig. 9 shows the photocatalytic activity of the as-synthesized samples in the decolorization of MO. As can be seen from the curve f, Degussa P25 exhibits very low photoactivity under visible-light irradiation, which is attributed to the well-known wide band gap of TiO<sub>2</sub>. It also confirms that the decolorization of MO by dye sensitization could be negligible under our experimental condition. The MO decreased very little over the amorphous sample S0, because significant recombination of photogenerated electron and hole occurred due to its poor crystallinity. However, in the presence of the sample S250, S300 and S350, more than 90% of MO decreased within 120 min under visible-light irradiation. All these samples hold similar activities, and S350 is slightly better. The surprising high activity could be caused by the sensitization effect of surface graphite-like carbon, the adsorption effect of surface graphite-like carbon and the band gap narrowing effect of the doped carbon. The adsorption effect could be excluded because of the negligible adsorption observed over S350 (curve h). S350 was used to decolorize MO under irradiation above 510 nm, which could only excite the semiconductor with band gap narrower than 2.43 eV. However, about 75.6% of MO has been degraded, which suggests that sensitization effect of surface graphite-like carbon plays an important role in the high visible-light activity of this carbon modified TiO<sub>2</sub>. In addition, S450 has failed to remove even 10% MO. It can be explained by the result from the DRS tests, from which a 3.16 eV band gap is obtained and there is almost no absorption tail in the visible range.

It is necessary to consider the stability of carbon modified TiO<sub>2</sub> in the practical water purification application. The stability of the sample S350 was analyzed and the results shown in Fig. 10 display that the photocatalyst keeps activity after three cycling usages. All decrease efficiencies of MO are above 90%. The result suggests that the carbon modified TiO<sub>2</sub> is stable during the photocatalytic reaction.

To confirm the photocatalytic activity of the carbon modified TiO<sub>2</sub> and obtain more implication on the reaction mechanism, photoreduction of Cr(VI) over S350 under visible-light irradiation has been carried out. Here for the consideration of simultaneous photocatalytic degradation of bio-recalcitrant organic pollutants and reduction of Cr(VI), phenol is employed as a hole trapping agent in some cases. Table 1 shows the results in different conditions and the observed reaction rate constant  $k_{obs}$  was calculated based on the best linear fit to the data. The direct photoreduction of Cr(VI) is negligible in the absence of the catalyst. Moreover it also suggests that the Cr(VI) cannot oxidize phenol directly, and the photons have not changed the reaction state between phenol and Cr(VI). The adsorption of the Cr(VI) over the photocatalyst is also scarce. However, about 45.7% Cr(VI) have been reduced within 90 min in the presence of photocatalyst S350 upon visible-light irradiation. And the amount of Cr(VI) decreased was significantly promoted by the presence of phenol, as much as 92.7% Cr(VI) is reduced, and the removal rate increases twice. The effect of organics on the photocatalytic reduction of Cr(VI) has been investigated in detail in the references [55,56]. There exists synergistic effect on photocatalytic degradation of Cr(VI) and organic pollutants. The results suggest that the carbon modified TiO<sub>2</sub> prepared in this study could also

be used as an efficient photocatalyst in Cr(VI) reduction. According to above discussion, upon visible-light irradiation, electrons are excited from the surface carbonaceous species, transferring out to the conduction band of TiO<sub>2</sub> and scavenged by oxygen or Cr(VI) for photocatalytic reaction.

### 4. Conclusion

Visible-light responsive carbon modified TiO<sub>2</sub> was successfully synthesized by a facile hydrolysis–precipitation–calcination approach, employing tetrabutyl titanate and water as reactants. According to the characterization results, the carbon elements in the sample calcined at 350 °C simultaneously presented as interstitial-doped carbon in the crystal lattice and graphite-like carbon on the surface. The sources of carbon were from the unhydrolyzed terminal butoxy group and adsorbed butanol. The excellent visible-light driven photocatalytic performance of this carbon modified TiO<sub>2</sub> in the degradation of methyl orange mainly resulted from a sensitization effect of graphite-like carbon. By optimizing the ratio of reactant, calcination temperature and oxygen concentration, the carbon modified TiO<sub>2</sub> with desired performance can be expected.

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